6ES7314-6BH04-0AB0

## **Data sheet**



SIMATIC S7-300, CPU 314C-2 PTP Compact CPU with MPI, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), integrated interface RS485, Integr. power supply 24 V DC, work memory 192 KB, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 as of V5.5 + SP1 or STEP 7 V5.3 + SP2 or higher with HSP 204
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Digital outputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	No
Input current	
Current consumption (rated value)	660 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	5 A
I²t	0.7 A <sup>2</sup> ·s
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	80 mA
Digital outputs	
<ul> <li>from load voltage L+, max.</li> </ul>	50 mA
Power loss	
Power loss, typ.	13 W
Memory	
Work memory	
• integrated	192 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes

<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
Data management on MMC (after last)	10 y
programming), min.	.,
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
<ul><li>Number, max.</li></ul>	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4; OB 80, 82, 85, 87
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
Time range	

— lower limit	10 ms
— upper limit	9 990 s
IEC timer	0 000 0
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	· ···· ( · ····· y · y · ··· p · ··· y)
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag	o i nayto
• Size, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	
— Inputs	none
— Outputs	none
Process image	
• Inputs	1 024 byte
• Outputs	1 024 byte
<ul><li>Inputs, adjustable</li></ul>	1 024 byte
Outputs, adjustable	1 024 byte
Inputs, default	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	.20 2)10
— Digital inputs	124.0 to 126.7
— Digital outputs	124.0 to 125.7
— Analog inputs	752 to 761
Analog outputs	752 to 755
Digital channels	1000
• Inputs	1 016
— of which central	1 016
Outputs	1 008
— of which central	1 008
Analog channels	
• Inputs	253
— of which central	253
Outputs	250
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	none
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8; In rack 3 max. 7
- moduloo por raon, max.	o, don o man. i

Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul><li>Deviation per day, max.</li></ul>	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup	the clock continues at the time of day it had when power was switched
period	off
Operating hours counter	
Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• to MPI, master	Yes
<ul><li>to MPI, slave</li></ul>	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	24
of which inputs usable for technological functions	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131,	Yes
type 1	
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
<ul><li>Rated value (DC)</li></ul>	24 V
● for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
<ul> <li>of which high-speed outputs</li> </ul>	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
	Vest Cleaked alactropically
Short-circuit protection	Yes; Clocked electronically

Limitation of industive shutdown voltage to	1 + ( 48 \/)
Limitation of inductive shutdown voltage to	_ L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs     on lamp load, max.	5 W
	3 VV
Load resistance range	48 Ω
lower limit     upper limit	48 Ω 4 kΩ
upper limit	4 K12
Output voltage	1. (0.0)()
• for signal "1", min.	L+ (-0.8 V)
Output current	500 mA
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
for redundant control of a load	Yes
Switching frequency	
with resistive load, max.	100 Hz
<ul><li>with inductive load, max.</li></ul>	0.5 Hz
on lamp load, max.	100 Hz
of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
<ul><li>shielded, max.</li></ul>	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
<ul> <li>For voltage/current measurement</li> </ul>	4
<ul> <li>For resistance/resistance thermometer</li> </ul>	1
measurement	
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Electrical input frequency, max.	400 Hz
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type	1.25 mA
transmitter, typ.	
	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
transmitter, typ.	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
transmitter, typ.  Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin Yes; $\pm 10 \text{ V}$ / $100 \text{ k}\Omega$ ; $0 \text{ V}$ to $10 \text{ V}$ / $100 \text{ k}\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges	
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage	Yes; ±10 V / 100 kΩ; 0 V to 10 V / 100 kΩ
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage • Current	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable  Input ranges  • Voltage  • Current  • Resistance thermometer  • Resistance	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$ Yes; Pt $100$ / $10$ M $\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage  • Current  • Resistance thermometer	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$ Yes; Pt $100$ / $10$ M $\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage  • Current  • Resistance thermometer  • Resistance Input ranges (rated values), voltages	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$ Yes; Pt $100$ / $10$ M $\Omega$ Yes; 0 $\Omega$ to $600$ $\Omega$ / $10$ M $\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage  • Current  • Resistance thermometer  • Resistance Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$ Yes; Pt $100$ / $10$ M $\Omega$ Yes; 0 $\Omega$ to $600$ $\Omega$ / $10$ M $\Omega$
transmitter, typ.  Technical unit for temperature measurement adjustable Input ranges  • Voltage  • Current  • Resistance thermometer  • Resistance Input ranges (rated values), voltages  • 0 to +10 V	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$ Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$ Yes; Pt $100$ / $10$ M $\Omega$ Yes; 0 $\Omega$ to $600$ $\Omega$ / $10$ M $\Omega$

Input registeres (0 to 20 == 1)	100.0
— Input resistance (0 to 20 mA)	100 Ω
• -20 mA to +20 mA	Yes
— Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes
— Input resistance (4 mA to 20 mA)	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
— Input resistance (Pt 100)	10 ΜΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
— Input resistance (0 to 600 ohms)	10 ΜΩ
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Characteristic linearization	
<ul> <li>parameterizable</li> </ul>	Yes; by software
— for resistance thermometer	Pt 100
Cable length	
<ul><li>shielded, max.</li></ul>	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	103
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	165
	Vac: Without componentian of the line resistances
for voltage output two-wire connection	Yes; Without compensation of the line resistances
for voltage output four-wire connection	No V
for current output two-wire connection	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
with voltage outputs, capacitive load, max.	0.1 μF
with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages and cur	
<ul> <li>Voltages at the outputs towards MANA</li> </ul>	16 V; Permanent
Current, max.	50 mA; Permanent
Cable length	
shielded, max.	200 m
Analog value generation for the inputs	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	12 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes; 16.6 / 20 ms
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	50 / 60 Hz
<ul> <li>Time constant of the input filter</li> </ul>	0.38 ms
<ul> <li>Basic execution time of the module (all channels released)</li> </ul>	1 ms
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	12 bit
Conversion time (per channel)	1 ms
- conversion and (per original)	

0-441	
Settling time	0.0
for resistive load	0.6 ms
for capacitive load	1 ms
for inductive load	0.5 ms
Encoder	
Connection of signal encoders	
<ul> <li>for voltage measurement</li> </ul>	Yes
<ul> <li>for current measurement as 2-wire transducer</li> </ul>	Yes; with external supply
<ul> <li>for current measurement as 4-wire transducer</li> </ul>	Yes
<ul> <li>for resistance measurement with two-wire connection</li> </ul>	Yes; Without compensation of the line resistances
<ul> <li>for resistance measurement with three-wire connection</li> </ul>	No
for resistance measurement with four-wire connection	No
Connectable encoders	
• 2-wire sensor	Yes
<ul> <li>permissible quiescent current (2-wire sensor), max.</li> </ul>	1.5 mA
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to	0.06 %
output range), (+/-)	
Operational error limit in overall temperature range	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	1 %
Current, relative to output range, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.06 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.06 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.2 %
<ul> <li>Resistance thermometer, relative to input range, (+/-)</li> </ul>	0.8 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.8 %
Current, relative to output range, (+/-)	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 =	interference frequency
<ul> <li>Series mode interference (peak value of interference &lt; rated value of input range), min.</li> </ul>	30 dB
<ul> <li>Common mode interference, min.</li> </ul>	40 dB
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	1; RS 422 / 485 combined
Point-to-point connection	
Cable length, max.	1 200 m
Integrated protocol driver	
— 3964 (R)	Yes
— ASCII	Yes
— RK 512	Yes
Transmission rate, RS 422/485	
— with 3964 (R) protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex

— with ASCII protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
— with RK 512 protocol, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
With KK 512 protocol, max.  1. Interface	10.2 KBIDG, OO.7 KBIDG HAII GUPIEA, 10.2 KBIDG IUII GUPIEA
	Integrated DC 495 interface
Interface type Isolated	Integrated RS 485 interface
	No
Interface types  • RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA
Protocols	200 IIIA
MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
	No
Point-to-point connection  MPI	NO
Transmission rate, max.	187.5 kbit/s
Services	107.3 KUIUS
— PG/OP communication	Yes
	No
<ul><li>— Routing</li><li>— Global data communication</li></ul>	Yes
Global data communication  S7 basic communication	Yes
— S7 basic communication  — S7 communication	Yes; Only server, configured on one side
	,
<ul><li>— S7 communication, as client</li><li>— S7 communication, as server</li></ul>	No; but via CP and loadable FB Yes
	1 00
2. Interface	1.1 1.1 1.0 1.00 1.10 1.1 1.1
Interface type	Integrated RS 422/ 485 interface
Isolated	Yes
Interface types	V D0 400 / 405 (V 07)
• RS 485	Yes; RS 422 / 485 (X.27)
Output current of the interface, max.	No
Protocols	Nie
MPI      DESCRIPTION Controller	No
PROFINET IO Design	No
PROFINET IO Device     PROFINET CRA	No No
PROFINET CBA     PROFIBUS DP master	No No
	No
PROFIBUS DP slave  Paint to a print a page at the page.	No V
Point-to-point connection	Yes
Point-to-point connection	40.011.77
Transmission rate, max.	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Interface controllable from the user program	Yes
<ul> <li>Interface can trigger alarm/interrupt in the user program</li> </ul>	Yes; Message on break - identification
Protocols	
PROFIsafe	No
	INU
communication functions / header	Ver
PG/OP communication	Yes
Data record routing	No
Global data communication	Van
supported	Yes
Number of GD loops, max.      Number of GD posters may	8
Number of CD packets, max.      Number of CD packets transmitter may.	8
Number of CD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.  Size of GD packets, to think accordantly may.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	V
• supported	Yes
User data per job, max.      Value data per job, (afurbish apprint and per job)	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
	7_0E1 do 301701)

S7 communication	
supported	Yes
supported     as server	Yes
as client	Yes; Via CP and loadable FB
User data per job, max.	180 kbyte; With PUT/GET
User data per job (of which consistent), max.	240 byte; as server
S5 compatible communication	240 byte, as server
• supported	Yes; via CP and loadable FC
Number of connections	100, via or and roadable to
• overall	12
usable for PG communication	11
reserved for PG communication	1
adjustable for PG communication, min.	1
adjustable for PG communication, max.	11
usable for OP communication	11
reserved for OP communication	1
adjustable for OP communication, min.	1
adjustable for OP communication, max.	11
usable for S7 basic communication	8
reserved for S7 basic communication	0
adjustable for S7 basic communication, min.	0
adjustable for S7 basic communication, max.	8
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
<ul><li>of which status variables, max.</li></ul>	30
— of which control variables, max.	14
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	Ver
can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	V
Status indicator digital input (green)	Yes
Status indicator digital output (green)	Yes
Integrated Functions	
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)

DID controller	Von
PID controller	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions"
Number of pulse outputs	Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	Yes
<ul> <li>between the channels</li> </ul>	No
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Potential separation digital outputs	
<ul> <li>Potential separation digital outputs</li> </ul>	Yes
<ul> <li>between the channels</li> </ul>	Yes
<ul> <li>between the channels, in groups of</li> </ul>	8
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Potential separation analog inputs	
Potential separation analog inputs	Yes; common for analog I/O
between the channels	No
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Potential separation analog outputs	
Potential separation analog outputs	Yes; common for analog I/O
between the channels	No
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
	00 C
configuration / header	
Configuration software	Very OTED 7 VE 5 + OD4 as kinkers as OTED 7 VE 0 + OD0 as kinkers with
Configuration software  • STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
• STEP 7	HSP 203
• STEP 7 • STEP 7 Lite	HSP 203
STEP 7      STEP 7 Lite  configuration / programming / header      Command set	HSP 203 No
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> </ul>	HSP 203 No see instruction list 8
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> <li>System functions (SFC)</li> </ul>	HSP 203 No  see instruction list 8 see instruction list
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> <li>System functions (SFC)</li> <li>System function blocks (SFB)</li> </ul>	HSP 203 No see instruction list 8
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> <li>System functions (SFC)</li> </ul>	HSP 203 No  see instruction list 8 see instruction list
STEP 7      STEP 7 Lite  configuration / programming / header      Command set      Nesting levels      System functions (SFC)      System function blocks (SFB)  Programming language	HSP 203 No  see instruction list 8 see instruction list see instruction list
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> <li>System functions (SFC)</li> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> </ul>	HSP 203 No  see instruction list 8 see instruction list see instruction list
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels System functions (SFC) System function blocks (SFB)  Programming language  LAD FBD STL	HSP 203 No  see instruction list 8 see instruction list see instruction list Yes Yes Yes
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes
<ul> <li>STEP 7</li> <li>STEP 7 Lite</li> <li>configuration / programming / header</li> <li>Command set</li> <li>Nesting levels</li> <li>System functions (SFC)</li> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> <li>CFC</li> <li>GRAPH</li> </ul>	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  SIEP 7  STEP 7  Redering Services and	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption  Dimensions  Width	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption  Dimensions  Width  Height	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption  Dimensions  Width  Height  Depth	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption  Dimensions  Width  Height  Depth  Weights	HSP 203 No  see instruction list 8 see instruction list Yes
STEP 7  STEP 7 Lite  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC  GRAPH  HiGraph®  Know-how protection  User program protection/password protection  Block encryption  Dimensions  Width  Height  Depth	HSP 203 No  see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye